

## Series MF-05 and MF-25

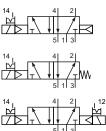
### grey line **Technical details**

Connection	Sub-base mounting (1, 3 and 5) and G1/8 (2 and 4)
Temperature range	-10°C +70°C
Medium	Filtered, oil-free and dried compressed air according to ISO 8573-1:2010, Class 7:2:4, instrument air, free of aggressive additives. Alternatively the pressure dew point must be at least 10°C below lowest occurring ambient temperature.
Materials	Body: Al (anodized), seals: NBR and POM, inner parts: Al, stainless steel and brass
Protection	IP 65 according to EN 60529



Electrically operated spool valve. The manual override is detent and is operated by screwdriver. Screws are part of delivery.

#### 5/2-way valves



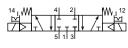
MF-25-510-HN-xxx 5/2-way, single solenoid, air spring return

MF-25-511-HN-xxx 5/2-way, single solenoid, mechanical spring return

MF-05-520-HN-xxx 5/2-way, double solenoid

Please complete: xxx = electrical option

#### 5/3-way valves



MF-05-530-HN-xxx 5/3-way, center position closed

<sup>14</sup> . W		4	L	2			W, 1 <sup>12</sup>
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		5	1	3			

MF-05-533-HN-xxx

5/3-way, center position exhausted

#### **Electrical options**

Nominal voltage	Power consumption	Specifics	Plug connection <sup>*1</sup>	-xxx
12 V DC	4.2 W		Form B industrial norm	-441
12 V DC	2.2 W	max. 8 bar	Form B industrial norm	-461
24 V DC	4.2 W		Form B industrial norm	-442
24 V DC	4.8 W		M 12	-042
24 V DC	2.2 W	max. 8 bar	Form B industrial norm	-462
24 V DC	2.5 W	max. 8 bar	M 12	-062
24 V AC	7/4 VA		Form B industrial norm	-452
115 V AC	7/4 VA		Form B industrial norm	-456
230 V AC	7/4 VA		Form B industrial norm	-457

\*1 Plug socket not included. suitable plug sockets see page 4.

## Series MF-05 and MF-25



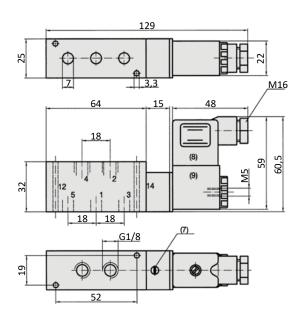
#### **Technical details**

Model-no.:	MF-25-510	MF-25-511	MF-05-520	MF-05-530	MF-05-533
Operating pressure (bar)	2 10	3 10	2 10	3 10	3 10
Pilot pressure (bar)	2 10	3 10	2 10	3 10	3 10
Nominal size (mm)	6	6	6	5	5
Flow rate (NI/min)	650	650	650	560	560
Response time (ms) at 6 bar	on: 13 off: 16	on: 11 off: 18	on: 12 off: 12	on: 13 off: 15	on: 13 off: 15
Weight (kg)	0,243	0,244	0,352	0,351	0,351
	* may 9 har at 2.2	Mand 2 E M			

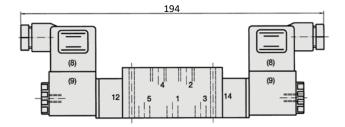
\* max. 8 bar at 2.2 W and 2.5 W

#### Dimensions

#### MF-25-510-HN, MF-25-511-HN



MF-05-520-HN, MF-05-53x-HN



1 = pressure inlet 2,4 = outlets

3,5 = exhausts

5,5 - CANdusts

Plug socket (not included in scope of delivery) can be repositioned by 180°. Solenoid coil can be repositioned by 4 x 90°.

# grey line

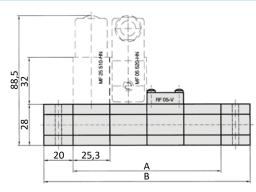
## Series MF-05 and MF-25

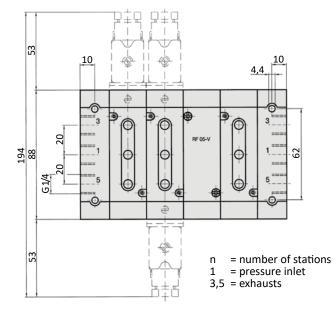
#### **General information**

The RF-05/n manifolds are suitable for the MF-05 and MF-25 valve series. This is a modular system and extendables. As well available are single sub-bases RF-051 and RF-052. Blind plates RF-05-V are available for blank stations. The gasket are part of delivery. All mounting screws are part of delivery of the valves.

Material: modular manifolds: plastic single sub-bases: Al (anodized)

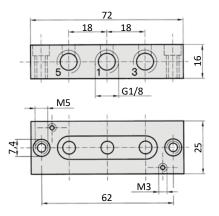
#### **Dimensions RF-05/n**



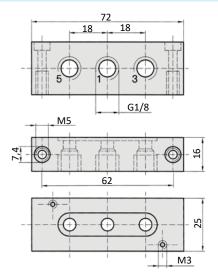


Model-no.:	А	В	Weight (kg)
RF-05/1	25,3	65,3	0,160
RF-05/2	50,6	90,6	0,205
RF-05/3	75,9	115,9	0,250
RF-05/4	101,2	141,2	0,295
RF-05/5	126,5	166,5	0,340
RF-05/6	151,8	191,8	0,385
RF-05/7	177,1	217,1	0,430
RF-05/8	202,4	242,4	0,475
RF-05/9	227,7	267,7	0,520
RF-05/10	253	293	0,565
RF-05/11	278,3	318,3	0,610
RF-05/12	303,6	343,6	0,655

#### **Dimensions RF-051**



#### **Dimensions RF-052**



# **Plug sockets**



#### Form B according to DIN EN 175301-803

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Model-no.:	28-ST-01-G
Voltage (AC/DC)	0 - 250 V
Status indicator	no
Protective circuit	no
Connecting cable	without
Wire cross section	max. 1.5 mm <sup>2</sup>
Ø Connecting cable	6 - 8 mm

#### Form B industrial norm

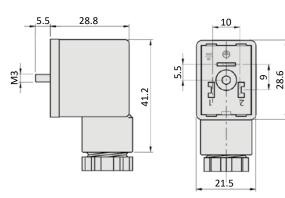
Overall width	22 mm	
Contact distance	11 mm	
Contacts	2P + E	anet Transferrer
Protection	IP 65 according to EN 60529 requires a flat gasket	
For use with series	M-04, M-05, M-07, M-22, KM-09, KM-10, MS-18, KN-05, MN-06, MI-01, MI-02, MI-03	

Model-no.:	28-ST-01	28-ST-04-112	28-ST-04-127	28-ST-06-112	28-ST-06-127	28-ST-06-K3-112*	28-ST-06-K3-127*
Voltage (AC/DC)	0 - 250 V	10 - 50 V	70 - 250 V	24 V	230 V	24 V	230 V
Status indicator	no	yes	yes	yes	yes	yes	yes
Protective circuit	no	no	no	yes (varistor)	yes (varistor)	yes (varistor)	yes (varistor)
Connecting cable	without	without	without	without	without	3 m	3 m
Wire cross section	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	max. 1.5 mm²	3 x 0.75 mm²	3 x 0.75 mm²
Ø Connecting cable	6 - 8 mm	6 - 8 mm					

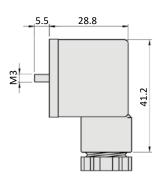
\* These plug sockets are fitted with integrated flat gaskets.

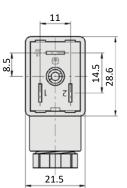
#### Dimensions

#### Form B according to DIN EN 175301-803



#### Form B industrial norm



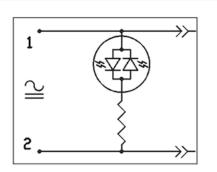




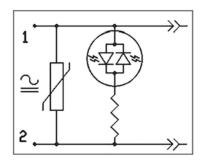
**Plug sockets** 

#### **Electrically circuits**

#### Status indicator (LED)



#### Status indicator (LED) and protective circuit (varistor)



## Solenoid coils



#### Form B according to DIN EN 175301-803

Overall width	22 mm
Contact distance	10 mm
Contacts	2P + E
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-40°C +50°C
Voltage tolerance	± 10 %
For use with series	no standard
For use with series	no standard



\* The max. applicable operating temperature depends on the temperature specification of the used valve.

Model-no.:	23-SP-011-G-412	23-SP-011-G-427
Voltage	24 V DC	230 V AC
Power consumption DC	4.2 W	-
Power consumption AC	-	5 VA

#### Form B industrial norm

Overall width	22 mm	
Contact distance	11 mm	
Contacts	2P + E	
Protection	IP 65 according to EN 60529 with connected plug socket	
Duty cycle	100 %	
/oltage tolerance	± 10 %	NESE
For use with series	M-04, M-05, M-07, M-22, KM-09, KM-10, MS-18, KN-05, MN-06, MI-01, MI-02, MI-03	

Model-no.:	23-SP-011-411	23-SP-011-412	23-SP-011-422	23-SP-011-426	23-SP-011-427	23-SP-012-431	23-SP-012-432
Voltage	12 V DC	24 V DC	24 V AC	115 V AC	230 V AC	12 V DC	24 V DC
Power consumption DC	4.2 W	4.2 W	-	-	-	2.2 W	2.2 W
Power consumption AC	-	-	5 VA	5 VA	5 VA		
Temperature range*	-40°C+50°C						

Model-no.:	23-SP-011-1-711	23-SP-011-1-712	23-SP-011-1-725	23-SP-011-1-727	23-SP-012-1-732	
Voltage	12 V DC	24 V DC	110/115 V AC	230 V AC	24 V DC	
Power consumption DC	4.2 W	4.2 W	-	-	3 W	
Power consumption AC	-	-	6.0 VA/ 7.6 VA	7.9 VA	-	
Temperature range*	-50°C+80°C	-50°C+80°C	-20°C+50°C	-20°C+50°C	-50°C+80°C	
Specifics	enhanced humidity resistance					

\* The max. applicable operating temperature depends on the temperature specification of the used valve.



## **Solenoid coils**

#### M12 connection

Overall width	22 mm
Contact distance	-
Contacts	2P
Protection	IP 65 according to EN 60529 with connected plug socket
Duty cycle	100 %
Temperature range*	-20°C +50°C
Voltage tolerance	± 10 %
For use with series	

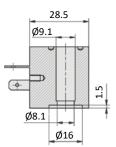


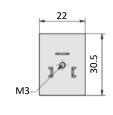
\* The max. applicable operating temperature, depends on the temperature specification of the used valve.

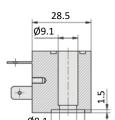
Model-no.:	23-SP-011-5-012	23-SP-012-5-032
Voltage	24 V DC	24 V DC
Power consumption DC	4.8 W	2.5 W
Power consumption AC	-	-
Specifics	Mounting on manifold not allowed. With integrated LED and protective circuit.	Min. mounting distance for manifold mounting is 20 mm. With integrated LED and protective circuit.

#### Dimensions

#### Form B according to DIN EN 175301-803



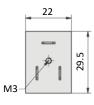




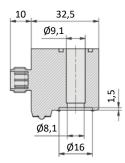
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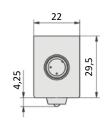
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Form B industrial norm



#### M12 connection





# Voltage code



			- HN * - * * *				_	_
	V		•			*		•
Manu	al override		Coil and plug options	Coil type	k	Manual override oosition on side of		Voltage
HN HNR	detent detent	0	ATEX 2GD, encapsulated with casting compound width 30 mm	23-SP-037	0	without indication ports 1/3/(5)	0	without in cation
INT	non-detent	1	with coil and plug	according to valve	1	DC	1	12 V
	non actent	2			-	ports 1/3/(5)	2	24 V
		3	with coil, power consumption different from standard, without plug	shape according valve series	2	AC ports 1/3/(5)	3	42 V
		4	with coil, without plug	according to valve	2	DC, low power	4	48 V
		5	without coil	no	3	consumption ports 1/3/(5)	5	110 V
		6	without pilot valve	no	4	DC	6	115 V
		7	with coil, with enhanced humidity resistance, without plug	according to valve		ports 2/(4) AC	7 8	230 V 240 V
		8	with coil, with enhanced humidity resistance, with plug	according to valve	5	ports 2/(4)	9	240 0
		9	ATEX 2GD, intrinsically safe, with plug	23-SP-038	6	DC, low power consumption	A	4 V
		А	width 30 mm ATEX 3GD, without plug, width 30 mm	23-SP-040		ports 2/(4) without indication	В	6 V
		B		23-SP-040	7	ports 2/(4)	С	8 V
			ATEX 3GD, with plug, width 30 mm	23-SP-040 23-SP-041			D	61 V
		C D	ATEX 3GD, without plug, width 22 mm	23-38-041			E	36 V
		E					F	9 V
		F	with coil, with enhanced humidity resistance,	23-SP-011-1-711				
		G	without plug, low temperature version	23-SP-011-1-712				
			with coil shape B according to DIN EN 175301-					
		Н	803, with plug	23-SP-011-G				
	Ι	with coil shape B according to DIN EN 175301- 803, without plug	23-SP-011-G					
		J	with coil shape A according to DIN EN 175301- 803, without plug (if not standard)	23-SP-016				
		к	with coil shape A according to DIN EN 175301- 803, with plug (if not standard)	23-SP-016				
		L	with coil, with plug with LED and protective circuit	according to valve				
		М	with coil, with plug with LED, without protec- tive circuit	according to valve				
		Ν	with coil with M12 connection	according to valve				
		0	with coil with M12 connection with LED and protective circuit	according to valve				
		Ρ	without connector bridge, without plug					
		Q	with coil with with cable	according to valve				
		R	with cable up to 1 m length	according to valve				
	S	with connector bridge, without plug						
	Т							
	U	ATEX 2GD, without coil (for coil 23-SP-036)	no					
		v	ATEX 2GD, Flame proof enclosuresand en- capsulated with casting compound	23-SP-045				
		w	ATEX 2GD / 3GD, without coil (for coil 23-SP-041 and 23-SP-045)	no				
	х	ATEX 3GD, without coil (for coil 23-SP-040 in 230V AC and 115V AC)	no					
		Y	ATEX 2GD, without coil (for coil 23-SP-038)	no				
	. 7	ATEX 2GD / 3GD, without coil	20		Not all options are	e suital	ble for all va	

Z ATEX 2GD / 3GD, without coil (for coil 23-SP-040 in 24V DC and 23-SP-037)

no

Not all options are suitable for all valve series